



Fact Sheet

# Converting Process Data into Valuable Information

A continuous process monitoring with neural networks and statistical tools enables the early detection of creeping process changes. Moreover, owing to a central data management, existing measured values can be stored in long-term archives, the preparation of analyses can be significantly facilitated, and the reporting can be standardized.

In the cement industry, it is not uncommon that measured data are gathered in several independent systems. This does not pose a problem for the plant operation as the individual process controls can work independently of each other. In the context of operation management, however, it often results in a considerable effort e.g. to merge the data in reports or to detect changes in the production process early on.

## Efficient data management

SR::x enables the long-term data storage including data export to MS Excel and thus the analysis of the operating data over longer periods of time.

The data server SR::x is a central data archive that allows for the long-term storage and provision of measured

values from virtually all data sources via usual interfaces and protocols.

In addition to the mere storage of numerical data, SR::x condenses the data into hourly, daily, and monthly values and enables calculations like e.g. balancings etc. by means of the integrated set of mathematical formulae.

The powerful and easy-to-use visualization allows to access the data from each workstation in the office. Coherences and chronological sequences can be easily analyzed with displayed process graphics, charts, and diagrams.

A well-arranged log allows to document important events in order to analyze them later e.g. with the help of trend diagrams.



SR::x visualization

State Name	Current	Alert/PI Rate	Event
<b>ID Fan</b>			
SFC_IDANDEY105	BEFORE HB FRESH IDENTICAL	0.000	
SFC_IDANDEY102	BEFORE HB FRESH HORIZONTAL	0.000	
SFC_IDANDEY103	FAN FRESH SILE BEAR TEMP	0.000	
SFC_IDANDEY104	FAN MOTOR OIL BEAR TEMP	0.000	
SFC_IDANDEY101_SPECIFIC	ROT 1-10 FAN POWER	0.000	
SFC_IDANDEY101	ROT 2-10 FAN POWER	0.000	
<b>Raw Mill 3</b>			
SFC_SORAF10101	FAN MOTOR OIL	0.000	
SFC_SORAF10101_SPECIFIC	FAN MOTOR OIL BEAR	0.000	
SFC_SORAF10101	RAW MILL 3 FAN MOTOR OIL BEAR	0.000	
SFC_SORAF10202	RAW MILL 3 FAN MOTOR OIL BEAR	0.000	
SFC_SORAF10101	RAW MILL 3 MOTOR OIL BEAR	0.000	
SFC_SORAF10101	RAW MILL 3 MOTOR OIL BEAR	0.000	
SFC_SORAF10101_SPECIFIC	RAW MILL 3 MOTOR OIL BEAR	0.000	
<b>Cement Mill 2</b>			
SFC_SORAF10101	SEPARATOR FAN POWER	0.000	
SFC_SORAF10101	SEPARATOR FAN POWER	0.000	
<b>HAKAM CHECK</b>			
SFC_SORAF10101	ROLLER PRESS MOTOR POWER	0.000	
SFC_SORAF10101	ROLLER PRESS MOTOR POWER	0.000	
SFC_IDANDEY101	ROT 1-10 FAN POWER	0.000	
SFC_IDANDEY101	ROT 1-10 FAN POWER	0.000	
SFC_SORAF10101	RAW MILL 3 MOTOR OIL BEAR	0.000	
SFC_SORAF10101	FILTER FAN + CLUSTER	0.000	

The data management system also contains an MS Excel add-in for direct access to the data stored in SR::x from MS Excel. With this feature, automated reports of relevant operating data that support the operation e.g. as daily and monthly values can be created immediately.

### Reliable early detection of process changes

SR::SPC uses neural networks in combination with statistical tools for the automatic online analysis of the operating behavior. By means of the SR::SPC module, creeping changes in the plant operation are detected automatically. For this, the current process is continuously compared to the expected behavior and assessed on the basis of high-quality key performance indicators (KPIs). In the case of statistically significant changes, this is reported as an event to the user, who is thus actively informed early on. SR::SPC is applied e.g. for monitoring bearing vibrations, pressure drops, and el. power consumptions.

### The most important benefits at a glance:

#### Data management SR::x

- Long-term archive with easy-to-use calculation function
- Powerful visualization
- MS Office integration
- Automated report generation

#### Predictive Analytics SR::SPC

- Automatic monitoring of important components
- Reliable alarming in the event of relevant process changes
- Full configurability and flexibility of the system for the user
- Comprehensive training program
- System maintenance with regular software updates and hotline by specialists of STEAG Energy Services

### Contact person:

Heino Zimmermann  
Phone +49 201 801-4032  
heino.zimmermann@steag.com

### STEAG Energy Services GmbH

System Technologies  
Rütenscheider Str. 1-3  
45128 Essen  
Germany  
www.steag-systemtechnologies.com

